SPEED BOWLER

PANEL BOARD SWITCHES CORRESPONDING TO WIRING DIAGRAM

LITE BOARD TO CONTROL BOARD (24 PT.)

RELAY MOUNTING BOARD TO BACK BOX (24 PT.)

RELAY MOUNTING BOARD TO BACK BOX (20 PT.)

SW. MOUNTING BOARD TO RELAY PANEL (20 PT.)

CABINET TO BACK BOX (14 PT.)

DOOR PLUG (4 PT.)

ABBREVIATION — INDICATES
SW. — SWITCH
RLY. — RELAY
R.O. — ROLL OVER SWITCH
S.U. — STEP UP
POS. — POSITION

SWITCH NORMALLY CLOSED

SWITCH NORMALLY OPEN

WIRE COLOR CODE

KEY
1 - RED
2 - BLUE
3 - YELLOW
4 - GREEN
5 - WHITE
6 - BROWN
7 - ORANGE
8 - BLACK
9 - GRAY
0 - NO TRACER

1. FIRST NUMBER - BODY COLOR.
2. SECOND NUMBER - TRACER COLOR.
3. NUMBER AFTER DASH INDICATES RE-USE OF SAME COLOR WIRE.

EXAMPLES:
50 WHITE
51 WHITE RED
51-1 WHITE RED (USED AGAIN)
51-2 WHITE RED (USED AGAIN)
27 BLUE ORANGE
27-1 BLUE ORANGE (USED AGAIN)

MISS SECTION

MASTER STEPPER DISC (WIRING SIDE)

MIT SECTION

W-317c